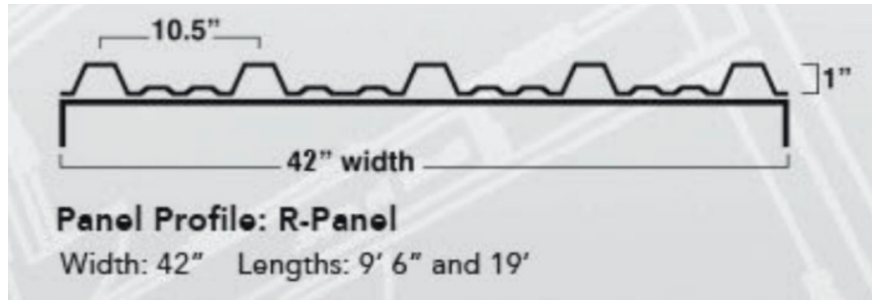


## POLYCARBONATE R-PANEL SHEETING

### Advantages:

- ✓ Virtually unbreakable
- ✓ Impact resistant
- ✓ Up to 90% light transmission
- ✓ Weather & UV resistant
- ✓ Lightweight
- ✓ Easy to install



### Color Options:

White Diffuser, Blue, Green & Clear

### Typical Applications

- Architectural Structures
- Industrial Facilities
- Public Buildings
- Skylights, Canopies & Awnings
- Storage Sheds
- Swimming Pool Enclosures
- Partitions
- Walkway & Sidewalk Covers
- Porches, Patios, Verandas, Gazebos or Pergolas
- Carports, Garages & Parking Shelters
- Sun Rooms
- Greenhouses



# POLYCARBONATE R-PANEL SHEETING

## Properties

| Property                                | Conditions (U.S. Customary)  | ASTM Method | Units - SI (U.S. Customary)                          | Value (U.S. Customary)     |
|---|------------------------------|-------------|--|----------------------------|
| <b>Physical</b>                         |                              |             |  |                            |
| Density                                 |                              | D-1505      | g/cm <sup>3</sup> (lb/ft <sup>3</sup> )              | 1.2 (75)                   |
| Water Absorption                        | 24 hr. @ 23°C                | D-570       | %  | 0.15                       |
| <b>Mechanical</b>                       |                              |             |  |                            |
| Tensile strength at yield               | 10 mm/min (0.4 in./min)      | D-638       | MPa (psi)  | 62 (9,000)                 |
| Tensile strength at break               | 10 mm/min (0.4 in./min)      | D-638       | MPa (psi)  | 65 (9,500)                 |
| Elongation at yield                     | 10 mm/min (0.4 in./min)      | D-638       | %  | 6                          |
| Elongation at break                     | 10 mm/min (0.4 in./min)      | D-638       | %  | 110                        |
| Tensile Modulus of Elasticity           | 10 mm/min (0.4 in. /min)     | D-638       | MPa (psi)  | 2,378 (345,000)            |
| Flexural Modulus                        | 1.3 mm/min (0.05 in./min)    | D-790       | MPa (psi)  | 2,378 (345,000)            |
| Flexural Strength at Yield              | 1.3 mm/min (0.05 in./min)    | D-790       | MPa (psi)  | 93 (13,500)                |
| Notch Impact Strength Izod              | 23°C (73°F)                  | D-256       | J/m (ft-lbf/in.)                                     | 800 (15)                   |
| Notch Impact Strength Charpy            | 23°C (73°F)                  | D-256       | J/m (ft-lbf/in)                                      | 800 (15)                   |
| Impact Falling Weight                   | 3 mm (0.12 in.) Sheet        | ISO-6603/1b | J (ft-lbf)   | 158 (117)                  |
| Rockwell Hardness                       |                              | D-785       | R scale / M scale                                    | 125 / 70                   |
| <b>Thermal</b>                          |                              |             |  |                            |
| Long Term Service Temperature           |                              |             | °C (°F)  | -75 to +100 (-175 to +212) |
| Short Term Service Temperature          |                              |             | °C (°F)  | -75 to +120 (-175 to +250) |
| Heat Deflection Temperature             | Load: 1.82 Mpa (264 psi)     | D-648       | °C (°F)  | 132 (270)                  |
| Vicat Softening Temperature             | Load: 1 kg (2.2 lb)          | D-1525      | °C (°F)  | 150 (300)                  |
| Coefficient of Linear Thermal Expansion |                              | D-696       | 10 <sup>-6</sup> /°C (10 <sup>-5</sup> /°F)          | 6.5 (3.6)                  |
| Thermal Conductivity                    |                              | C-177       | W/m <sup>2</sup> *K (Btu-in./hr-ft <sup>2</sup> -°F) | 0.21 (1.46)                |
| Specific Heat Capacity                  |                              | C-351       | kJ/kg*K (Btu/lb*F)                                   | 1.26 (0.31)                |
| <b>Optical</b>                          |                              |             |  |                            |
| Haze                                    | .8 mm (0.03 in.) Clear Sheet | D-1003      | %  | <1                         |
| Light Transmission                      | .8 mm (0.03 in.) Clear Sheet | D-1003      | %  | 90                         |
| Refractive Index                        | Clear Sheet                  | D-542       |  | 1.59                       |
| Yellowness Index                        | .8 mm (0.03 in.) Clear Sheet | D-1925      |  | <1                         |
| <b>Electrical</b>                       |                              |             |  |                            |
| Dielectric Constant                     | 50 Hz                        | D-150       |  | 3                          |
|   | 1 MHz                        | D-150       |  | 2.9                        |
| Dissipation Factor                      | 50 Hz                        | D-150       |  | 0.9                        |
|   | 1 MHz                        | D-150       |  | 11                         |
| Dielectric Strength Short Time          | 500 V/s                      | D-149       | kV/mm (V/mil)  | >30 (>770)                 |
| Surface Resistance                      | Ketley                       | D-257       | Ohm  | 5.1x10 <sup>15</sup>       |
| Volume Resistance                       | Ketley                       | D-257       | Ohm-cm   | 1.3x10 <sup>17</sup>       |

## Regulatory Code Compliance Certification

| Organization                     | Standard                                | Classification                 |
|----------------------------------|---|--------------------------------|
| NRC-CNRC                         | Canadian NBC 2010 (Canopy Covering)     | CCMC Evaluation Report 13450-R |
| Miami Dade County                | FBC 2010 (Canopy Covering)              | NOA# 12-0110.03                |
| ICC (International Code Council) | IBC 2006 (Light Transmitting Plastics)  | ESR-1893                       |
| City of Los Angeles              | LABC 2011 (Light Transmitting Plastics) | RR 25298                       |



## General Polycarbonate Cleaning Guidelines

Avoid contact with chemicals, paints, adhesives or other synthetic materials that are incompatible with polycarbonate. Never use glass cleaners with ammonia, or ammonia based products. Clean with lukewarm soapy solution using a soft cloth or sponge. Do not use abrasive brushes as these will mark the surface.